电话：0755-82267222
地址：深圳市福田区八卦岭工业区423栋5楼11-13室
网址：http://www.supertooling.com

可调多角度倒角刀2

# 可调多角度倒角刀2

倒角加工　中心孔定位

型号 | NK1536T

产地 | 日本·Fujigen

## 产品描述

| | |
|---|---|
| 用途 | 孔倒角加工、倒角加工 |
| 特点 | 可以根据用途，选择15°-75°的角度（每间隔5°）<br>刀片种类丰富，适合各种工件材料的加工 |

# 规格参数

| 型号 | 刃数 | 尺寸（mm） | | | | | | | | | α° | 加工能力（mm） |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | φD | φDs | φd | L | ls | ln | S | 刃长X | 刃长Z | | |
| NK1536T-20 | 2 | 37.9 | 8 | 20 | 130 | 100 | 30 | 4.0 | 14.5 | 3.9 | 15° | φ8.1-φ37.3 |
| NK1536T | 2 | 37.9 | 8 | 32 | 130 | 100 | 30 | 4.0 | 14.5 | 3.9 | 15° | φ8.1-φ37.3 |
| NK1536TL | 2 | 37.9 | 8 | 32 | 170 | 140 | 30 | 4.0 | 14.5 | 3.9 | 15° | φ8.1-φ37.3 |
| NK2035T-20 | 2 | 37.1 | 8 | 20 | 130 | 100 | 30 | 5.3 | 14.0 | 5.1 | 20° | φ8.2-φ36.5 |
| NK2035T | 2 | 37.1 | 8 | 32 | 130 | 100 | 30 | 5.3 | 14.0 | 5.1 | 20° | φ8.2-φ36.5 |
| NK2035TL | 2 | 37.1 | 8 | 32 | 170 | 140 | 30 | 5.3 | 14.0 | 5.1 | 20° | φ8.2-φ36.5 |
| NK2535T-20 | 2 | 36.0 | 8 | 20 | 130 | 100 | 30 | 6.5 | 13.5 | 6.3 | 25° | φ8.2-φ35.5 |
| NK2535T | 2 | 36.0 | 8 | 32 | 130 | 100 | 30 | 6.5 | 13.5 | 6.3 | 25° | φ8.2-φ35.5 |
| NK2535TL | 2 | 36.0 | 8 | 32 | 170 | 140 | 30 | 6.5 | 13.5 | 6.3 | 25° | φ8.2-φ35.5 |
| NK3030T-20 | 2 | 34.8 | 8 | 20 | 130 | 100 | 30 | 7.7 | 13.0 | 7.5 | 30° | φ8.2-φ34.3 |
| NK3030T-25 | 2 | 34.8 | 8 | 25 | 130 | 100 | 30 | 7.7 | 13.0 | 7.5 | 30° | φ8.2-φ34.3 |
| NK3030T | 2 | 34.8 | 8 | 32 | 130 | 100 | 30 | 7.7 | 13.0 | 7.5 | 30° | φ8.2-φ34.3 |
| NK3030TL | 2 | 34.8 | 8 | 32 | 170 | 140 | 30 | 7.7 | 13.0 | 7.5 | 30° | φ8.2-φ34.3 |
| NK3532T-20 | 2 | 33.3 | 8 | 20 | 130 | 100 | 30 | 8.9 | 12.3 | 8.6 | 35° | φ8.2-φ32.9 |
| NK3532T | 2 | 33.3 | 8 | 32 | 130 | 100 | 30 | 8.9 | 12.3 | 8.6 | 35° | φ8.2-φ32.9 |
| NK3532TL | 2 | 33.3 | 8 | 32 | 170 | 140 | 30 | 8.9 | 12.3 | 8.6 | 35° | φ8.2-φ32.9 |
| NK4031T-20 | 2 | 31.7 | 8 | 20 | 130 | 100 | 30 | 9.9 | 11.4 | 9.6 | 40° | φ8.2-φ31.4 |
| NK4031T | 2 | 31.7 | 8 | 32 | 130 | 100 | 30 | 9.9 | 11.4 | 9.6 | 40° | φ8.2-φ31.4 |
| NK4031TL | 2 | 31.7 | 8 | 32 | 170 | 140 | 30 | 9.9 | 11.4 | 9.6 | 40° | φ8.2-φ31.4 |
| NK4530T-20 | 2 | 29.9 | 8 | 20 | 130 | 100 | 30 | 10.9 | 10.6 | 10.6 | 45° | φ8.3-φ29.6 |
| NK4530T-25 | 2 | 29.9 | 8 | 25 | 130 | 100 | 30 | 10.9 | 10.6 | 10.6 | 45° | φ8.3-φ29.6 |
| NK4530T | 2 | 29.9 | 8 | 32 | 130 | 100 | 30 | 10.9 | 10.6 | 10.6 | 45° | φ8.3-φ29.6 |
| NK4530TL | 2 | 29.9 | 8 | 32 | 170 | 140 | 30 | 10.9 | 10.6 | 10.6 | 45° | φ8.3-φ29.6 |
| NK3-4536T | 3 | 36.9 | 15 | 32 | 130 | 100 | 30 | 10.9 | 10.6 | 10.6 | 45° | φ15.3-φ36.6 |
| NK4-4543T | 4 | 43.9 | 22 | 32 | 130 | 100 | 30 | 10.9 | 10.6 | 10.6 | 45° | φ22.3-φ43.6 |
| NK5-4559T | 5 | 59.9 | 38 | 32 | 130 | 100 | 30 | 10.9 | 10.6 | 10.6 | 45° | φ38.2-φ59.6 |
| NK5031T-20 | 2 | 31.9 | 12 | 20 | 130 | 100 | 30 | 11.8 | 9.6 | 11.4 | 50° | φ12.3-φ31.6 |
| NK5031T | 2 | 31.9 | 12 | 32 | 130 | 100 | 30 | 11.8 | 9.6 | 11.4 | 50° | φ12.3-φ31.6 |
| NK5031TL | 2 | 31.9 | 12 | 32 | 170 | 140 | 30 | 11.8 | 9.6 | 11.4 | 50° | φ12.3-φ31.6 |
| NK5532T-20 | 2 | 32.7 | 15 | 20 | 130 | 100 | 30 | 12.7 | 8.6 | 12.3 | 55° | φ15.3-φ32.5 |
| NK5532T | 2 | 32.7 | 15 | 32 | 130 | 100 | 30 | 12.7 | 8.6 | 12.3 | 55° | φ15.3-φ32.5 |
| NK5532TL | 2 | 32.7 | 15 | 32 | 170 | 140 | 30 | 12.7 | 8.6 | 12.3 | 55° | φ15.3-φ32.5 |
| NK6030T-20 | 2 | 30.5 | 15 | 20 | 130 | 100 | 30 | 13.4 | 7.5 | 13.0 | 60° | φ15.3-φ30.3 |
| NK6030T-25 | 2 | 30.5 | 15 | 25 | 130 | 100 | 30 | 13.4 | 7.5 | 13.0 | 60° | φ15.3-φ30.3 |
| NK6030T | 2 | 30.5 | 15 | 32 | 130 | 100 | 30 | 13.4 | 7.5 | 13.0 | 60° | φ15.3-φ30.3 |
| NK6030TL | 2 | 30.5 | 15 | 32 | 170 | 140 | 30 | 13.4 | 7.5 | 13.0 | 60° | φ15.3-φ30.3 |
| NK6533T-20 | 2 | 33.1 | 20 | 20 | 130 | 100 | 30 | 14.0 | 6.3 | 13.5 | 65° | φ20.2-φ33 |
| NK6533T | 2 | 33.1 | 20 | 32 | 130 | 100 | 30 | 14.0 | 6.3 | 13.5 | 65° | φ20.2-φ33 |
| NK6533TL | 2 | 33.1 | 20 | 32 | 170 | 140 | 30 | 14.0 | 6.3 | 13.5 | 65° | φ20.2-φ33 |
| NK7032T-20 | 2 | 32.6 | 22 | 20 | 130 | 100 | 30 | 14.5 | 5.1 | 14.0 | 70° | φ22.2-φ32.5 |

| | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| NK7032T | 2 | 32.6 | 22 | 32 | 130 | 100 | 30 | 14.5 | 5.1 | 14.0 | 70° | φ22.2-φ32.5 |
| NK7032TL | 2 | 32.6 | 22 | 32 | 170 | 140 | 30 | 14.5 | 5.1 | 14.0 | 70° | φ22.2-φ32.5 |
| NK7533T-20 | 2 | 33.0 | 25 | 20 | 130 | 100 | 30 | 15.0 | 3.9 | 14.5 | 75° | φ25.2-φ33 |
| NK7533T | 2 | 33.0 | 25 | 32 | 130 | 100 | 30 | 15.0 | 3.9 | 14.5 | 75° | φ25.2-φ33 |
| NK7533TL | 2 | 33.0 | 25 | 32 | 170 | 140 | 30 | 15.0 | 3.9 | 14.5 | 75° | φ25.2-φ33 |

# 规格参数

| 材质 | 进刀量（fz） | 切削速度（m/min） | 旋转数（r.p.m.） | 切削液 | 推荐刀片 |
|---|---|---|---|---|---|
| 普通钢 | 0.08-0.2 | 200-250 | 3000 | NO | T32MOR |
| 合金钢 | 0.08-0.2 | 200-250 | 3000 | NO | NK2001 |
| 淬火钢HRC~45 | 0.08-0.2 | 200-250 | 3000 | YES | T32MOR<br>AC16N |
| 淬火钢HRC45~65 | - | - | - | - | - |
| 不锈钢 | 0.08-0.2 | 100-200 | 2000 | YES | T32MOR |
| 铸铁 | 0.08-0.2 | 200-250 | 2000 | NO | AC16N |
| 树脂 | - | - | - | - | - |
| 铝合金 | - | - | - | - | - |
| 钛合金镍合金 | - | - | - | - | - |

# 规格参数

| 材质 | 进刀量（fz） | 切削速度（m/min） | 旋转数（r.p.m.） | 切削液 | 推荐刀片 |
|---|---|---|---|---|---|
| 普通钢 | 0.08-0.2 | 200-250 | 3000 | NO | TT32GUR<br>NK2001 |
| 合金钢 | 0.08-0.2 | 200-250 | 3000 | NO | |
| 淬火钢HRC~45 | 0.08-0.2 | 200-250 | 3000 | NO | TT32GUR<br>AC15N |
| 淬火钢HRC45~65 | - | - | - | - | - |
| 不锈钢 | 0.08-0.2 | 100-200 | 2000 | - | TT32GUR<br>AC15N |
| 铸铁 | 0.08-0.2 | 200-250 | 2000 | - | |
| 树脂 | 0.08-0.3 | 250-800 | 5000 | - | TT32GUR<br>NK1010 |
| 铝合金 | 0.08-0.3 | 250-800 | 5000 | - | |
| 钛合金镍合金 | 0.08-0.2 | 150-200 | 2000 | - | TT32GURF<br>TC16N |

# 规格参数

| 材质 | 进刀量（fz） | 切削速度（m/min） | 旋转数（r.p.m.） | 切削液 | 推荐刀片 |
| --- | --- | --- | --- | --- | --- |
| 淬火钢HRC45~65 | 0.08-0.2 | 150-200 | 2000 | - | TNEA16304<br>TC16N |

# 规格参数

| 图片 | 型号 | 材质类型 | 使用角数 | 标准包装 |
| --- | --- | --- | --- | --- |
|  | T32MOR | NK2001 | 6 | 12pcs/盒 |
| | | NK1010 | | |
| | | NK2020 | | |
| | | NK3030 | | |
| | | AC16N | | |
|  | TT32GUR | NK2001 | 2 | |
| | | NK1010 | | |
| | | NK2020 | | |
| | | NK3030 | | |
| | | NK5050 | | |
| | | NK8080 | | |
| | | AC15N | | |
| | | HSS | | |
| | | HSS TiN | | |
| | TT32GURF | TC16N | | |
|  | TNEA160304 | TC16N | 6 | |